



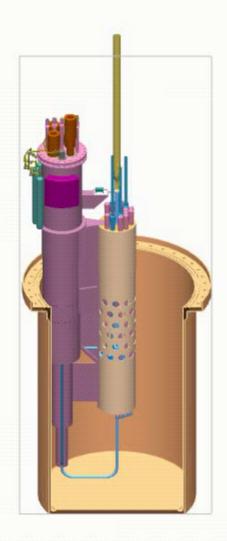
# Design and R&D support of the XT-ADS Spallation Target Loop

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on behalf of the XT-ADS spallation target design



### Contents





- Conceptual properties
- Loop configuration
- Layout
- Spallation target
- Spallation loop components
- Conclusions



### Spallation target function

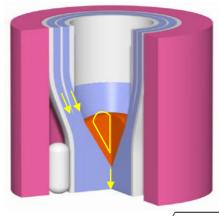


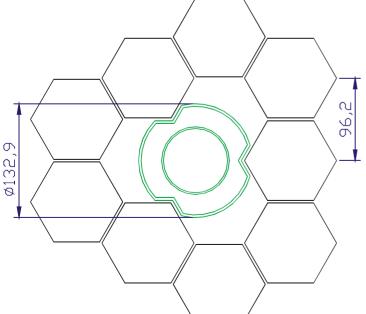
- Target tasks & boundary conditions
  - ➤ Produce  $\sim 10^{17}$  neutrons/s to feed subcritical core @  $k_{eff} \approx 0.95$
  - Accept 600 MeV x 2.5 mA proton beam (up to 4 mA for burn-up compensation)
  - > Evacuate deposited heat: 1-1.56 MW
  - Space limitation: three central assemblies in core: 96.2 mm fuel assembly pitch
  - ➤ Lifetime: > 1y
  - Flexibility in use (XT ADS purpose as experimental irradiation machine)



# Target Design: Conceptual properties





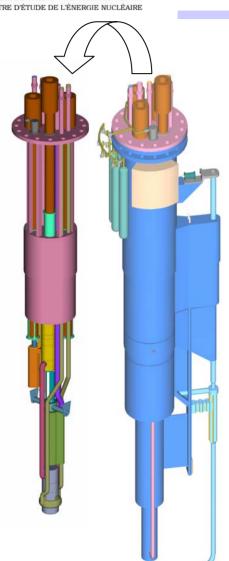


- Windowless target
  - > Beam current density
- Vertical coaxial confluent LBE flow
  - > Space consideration
  - > Free surface formation
- Target inflow via 3-feeder design
- Off axis LBE servicing
  - > Leave top & bottom of core free
    - ⇒ Accessibility
  - Loop away from high radiation zone
    - ⇒ Lifetime



### Loop configuration





### LBE flow & cooling

- Forced convection (10-20 l/s)
- ightharpoonup T<sub>max(LBE surface)</sub>=450°C;  $\Delta$ T< 100 °C
- > Heat exchanger to main vessel coolant

### Vacuum requirements

- ➤ Pressure above target <10<sup>-3</sup>-10<sup>-4</sup> mbar
- Confinement of volatile spallation products

### LBE conditioning

Corrosion inhibition, -Filtering

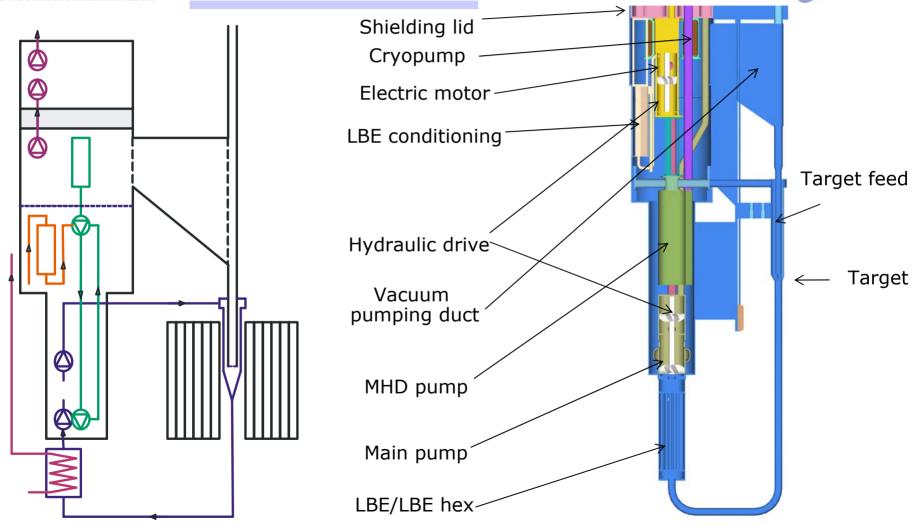
### Service by remote handling

- Entire spallation unit removable from main vessel after core unloading
- Separate sub-unit with all active elements



# Loop layout schematics: MYRRHA draft 2

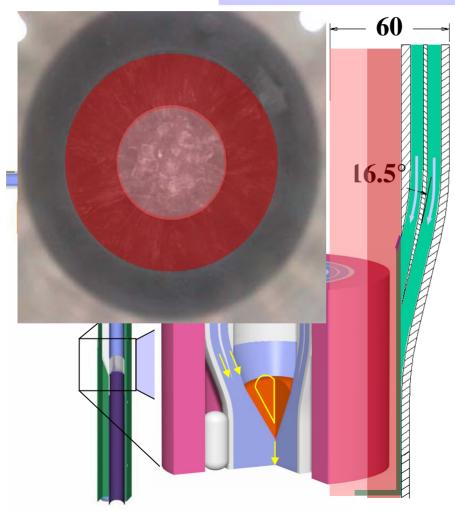






## Spallation target





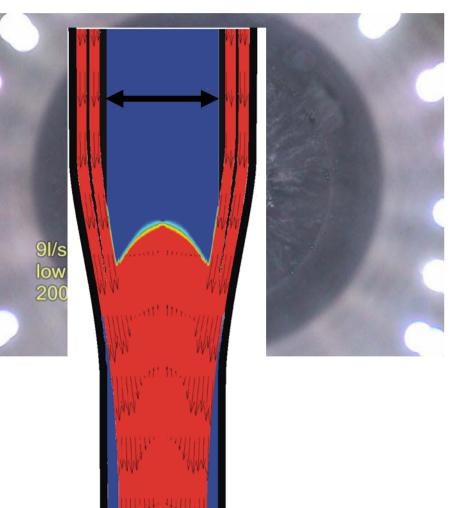
## Formation of target free surface

- Confluence of Vertical coaxial flow
- Level : balance inlet-outlet flow
- > Recirculation zone : in check
  - ♣ Level balance  $\Delta h_{max}$ =3 mm
- > Feedback necessary
  - ♣ LIDAR level detection
- Proton beam distribution
  - ♣ Avoid recirculation zone heating



## Spallation target



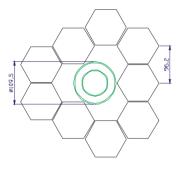


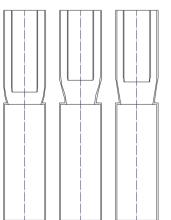
- Flow detachment required for stability→ build into design
  - Void below target interface
  - inlet & outlet flow decoupled
  - allow sufficient space to accommodate beam-on beam-off volume change
    - ♣ LIDAR feedback can be slower
  - > LBE evaporation : OK
  - > Wall cooling: OK
- Increase target surface
  - Maximum use of 3 feeder lobes

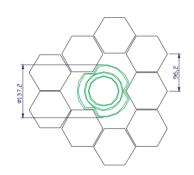


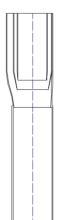
## Spallation target nozzle: next activities









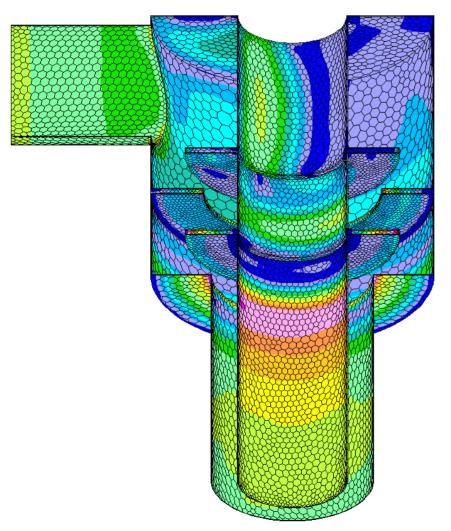


- Improvement of flow stability
  - Feeder:
    Drag limitation vs
    accelerated flow
  - Position of detachment point vs confluence point
  - > Swirl
- Check different design options with CFD
- Flow experiments on selected designs



## Spallation target: feeder head



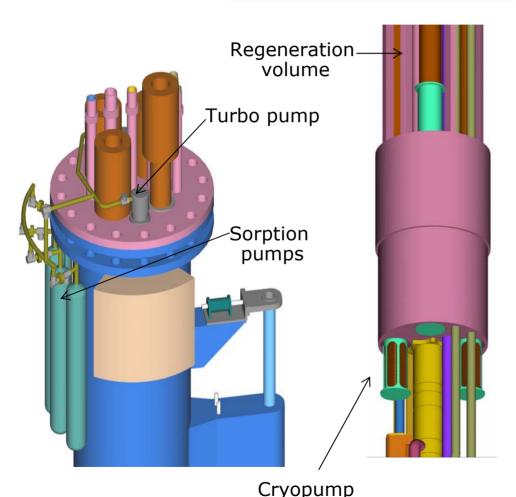


- Design feeder head
- CFD simulations (V. Moreau CNRS, StarCD)
- Distribution plates
  - Destroy flow history
  - Homogeneous velocity distribution



# Vacuum system: MYRRHA Draft 2





Vacuum duct

#### Cryopumps

- > 3 stage (H<sub>2</sub>0, 77 K, 6K)
- Active inner surface
- > 10000 l/s pumping speed
- Hydraulically movable for regeneration

#### Turbo pump

> 400 l/s magnetic bearing

#### Sorption pumps

- Cooled zeolyte sorption (all condensables)
- Active Zr-V-Fe getter (H, D,T)
- > Batch-wise removal



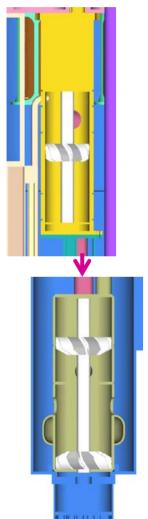
# Spallation target Vacuum system





- Target shell: UHV
  - leaktightness
  - Cleanliness
- Maintaining vacuum above target : OK
- Vacuum pump effect of flowing LBE
  - > diffusion of spallation products?
  - to be quantified
- Free surface 1 (top)
  - Focus on spallation product confinement
  - > Close off vacuum duct
  - Relax vacuum conditions (O 1 mbar)
  - ➤ Remove 6 K stage from cryopump →condensing station
- Regeneration during maintenance
  - Magnetic bearing Turbopump
  - Decay tank
  - Sorption pumps





# Circuit pumps: MYRRHA Draft 2



### MHD pump

- Fast regulator (little inertia)
- Modified "Megapie" type
  - lower slip ratio (LBE-field velocity match)
  - ♣ increased pump length (1.2 m)
- short active periods during transients

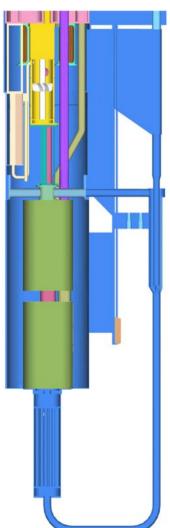
### Main mechanical pump

- restore potential LBE energy ∆p=4.4 bar
- > driven by hydraulic drive
  - ♣ LBE from target loop
  - ♣ 10 kW canned electromotor, pump, turbine
- > LBE pump options
  - impeller : accelerating fluid
  - ♣ helix (screw-spindle) : volume displacement



# Spallation target Components Circuit pumps



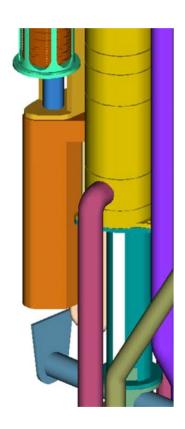


- Pump system
  - > Q = 10 20 I/s
  - total ∆p=4.4 bar
- Detached flow in nozzle
  - Fast regulator not required
- Active feeder line MHD pump
- Active return line pump
  - Mechanical
    - impeller : accelerating fluid
    - ♣ helix (screw-spindle): volume displacement
    - ♣ Hydraulic drive or long shaft
  - > MHD
    - **♣** Efficiency
    - ♣ Space (φ≈800 mm, L≈1000 mm)



# Spallation target Components Conditioning unit





#### Oxygen control

- sensors
- Adding/removing oxygen (steady state)
  - continuous control via PbO pebble basket
  - most spallation products chemically reducing
  - exchange rate by temperature in conditioning vessel
- Gross Oxygen reduction
  - gas treatment in-vessel only off-line
  - separate conditioning tank (heating issue)

### Filtering ?

- magnetic filtering before MHD pump
- pool-type filtering (surface accumulation)



## Summary



- Conceptual design of XT-ADS spallation target loop
- Confirmation of MYRRHA draft 2 fundamental properties :
  - > no target window
  - compact vertical confluent flow for target formation
  - off-axis servicing
  - two pump uncoupled LBE pumping system
- Modifications to MYRRHA draft 2 :
  - boundary conditions
  - Spallation target nozzle : detached flow
  - > pumps system : active pump in feeder line
  - Vacuum system
- R&D Confirmation...