

IRSN

INSTITUT
DE RADIOPROTECTION
ET DE SÛRETÉ NUCLÉAIRE

Faire avancer la sûreté nucléaire

Systematic approach to TA establishment: major findings

In the frame of « Target
Accuracies establishment »

MEMBRE DE

ETSON

EUROPEAN
TECHNICAL SAFETY
ORGANISATIONS
NETWORK

Layout

General statements

Briefly about the concepts

MSR concepts

MSFR, current status

others: MOSART, MUSE

SFR and LFR

Breeder, burner, izo+

Outline

TAs by concepts and tasks

Challenge Impacting Phenomena and FOMs

Subject

- Design and critical parameters; assembling and reloading;
- Reactivity and power control; feedbacks; measurements
- Reactivity swing, fuel cycle optimization, pre-D&RDM
- Accidental states assessment; and instrumentation

CIP or/and FOM

- Criteria => half of SA for zone of flattening
- CR worth in dependence on power flattening, AU/RN
- Reactivity swing => to identify power history (around 5-10%)
- Reactivity spatially spanned worth profiles

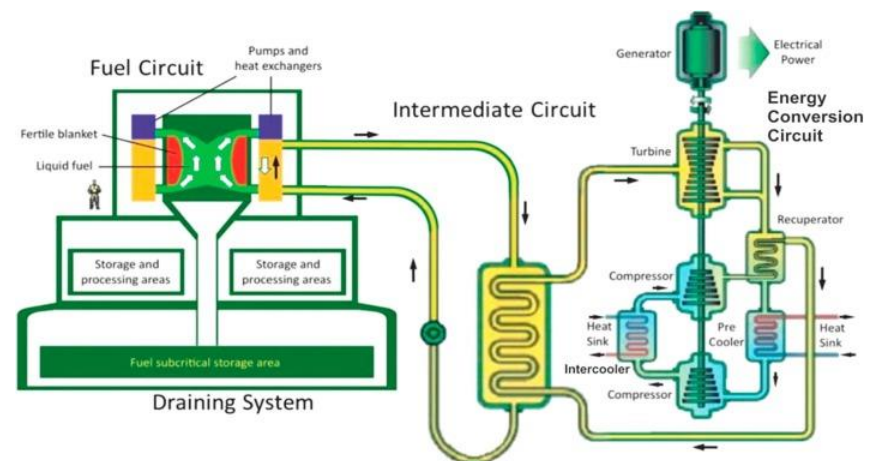
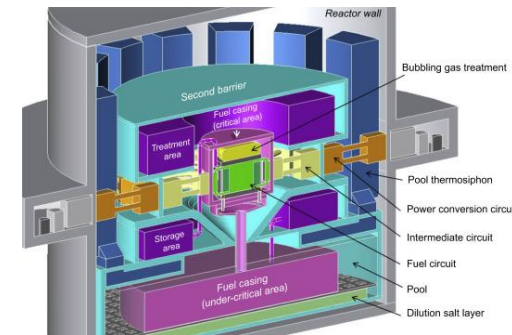
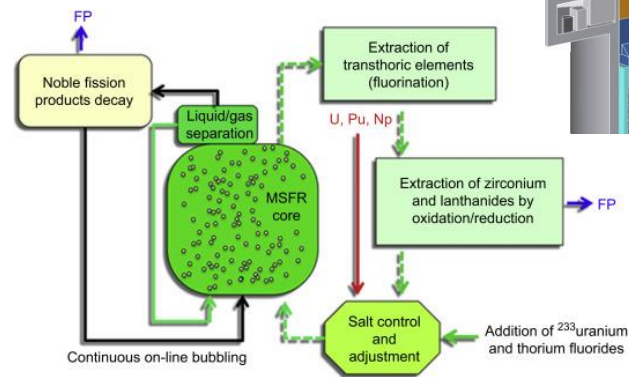
TAGs to be considered in a context of a Decision Making process

MSFR: design features and role in the power generation fleet

Features and motivations

- Flexible tool to deploy new options in fuel cycle
- Bed-kind system
- Comprises three areas: nuclear heater, draining tank and storage and reprocessing plant
- To be controlled: multiplication, isotopic inventory and delay, inputs for other physics => freezing, residual heat, REDOX, gas-bubble as a control body
- The fundamentally multi-physics modeling

Solutions



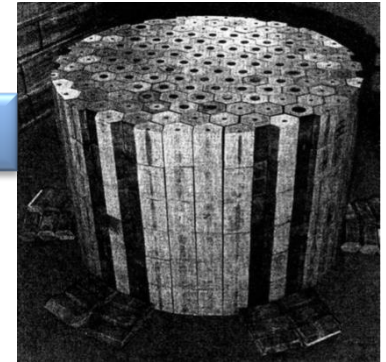
Historical overview, some notes

- 1954 : **Aircraft Reactor Experiment (ARE)**

Operated during 1000 hours

Power = 2.5 MWth

Not considered : fission gas storing tank, reprocessing control



- 1964 – 1969: **Molten Salt Reactor Experiment (MSRE)**

Experimental Reactor

Power: 7.4 MWth

Temperature: 650°C

U enriched 30% (1966 - 1968)

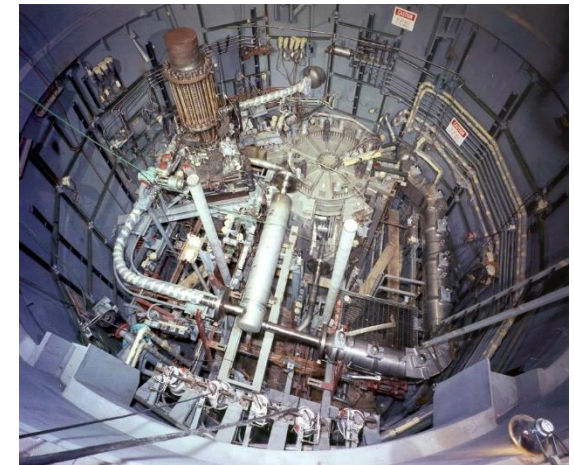
^{233}U (1968 – 1969) - ^{239}Pu (1969)

- 1970 - 1976: **Molten Salt Breeder Reactor (MSBR)**

Never built

Power: 2500 MWth

Thermal neutron spectrum



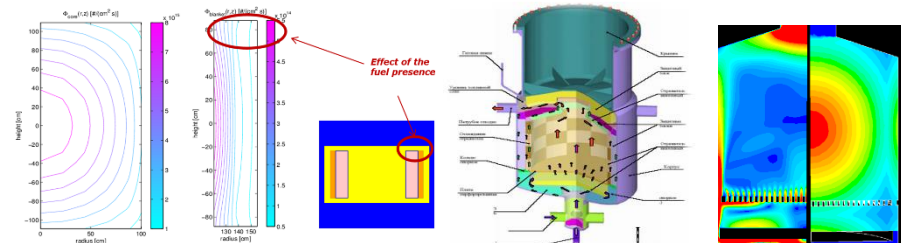
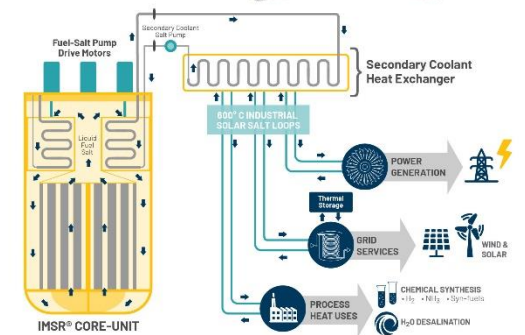
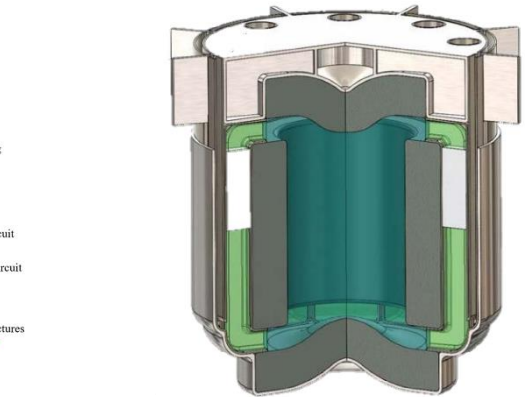
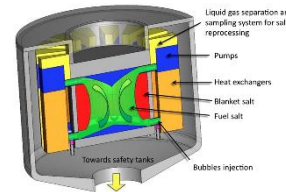
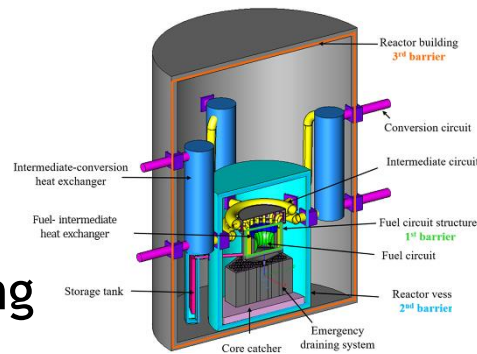
Note: MSRE zero power test to be published in IRPhE Handbook

Different concepts => same CIPs

Concepts and CIPs

- Bed-type or channel-type
- High-temperature
- Circulating/solid fuel
- Continuous/discrete processing
- Fundamental non-linearity
- Bubbles, rods, circulation velocity as “control bodies”
- Zoning:
 - Active “core” and HX
 - Draining tank
 - Fission gas collector
 - Reprocessing plant

Comments



Coupled reactor + fuel cycle

Options and CIPs

Bed-type U/Th system

- Narrow operating REDOX range (band control by Bi, Th, Zr etc.) => reactivity issue
- ^{233}Pa decay: breeding and capture => neutron and nuclide components of reactivity and balance

Bed-type Pu/U system

- Fine nuclide balance control => spatially spanned material worth
- ^{239}Np caused fluctuations etc. => nuclide and neutron reactivity

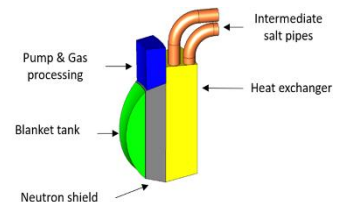
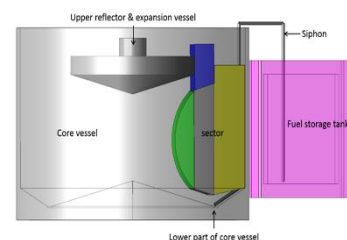
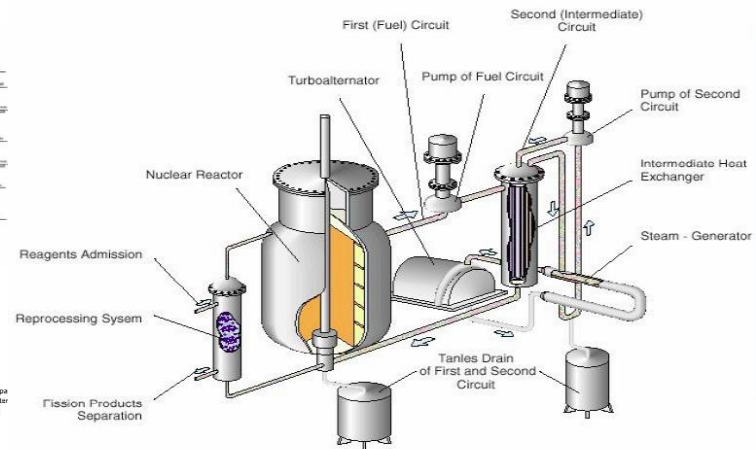
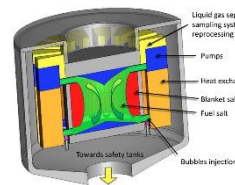
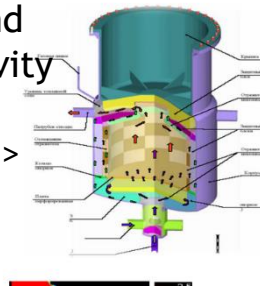
Both cases:

- Correlations between critical size and inventory => specific slow feedbacks => nuclide and neutron reactivity

Radiation-induced corrosion =>

- Φ , rad and Q along the circuit => ~ 10%

Comments



Circulating fuel peculiarities

Phenomena

■ Circulating fuel in normal operation while static salt in a start-up

- an elimination of $\geq \frac{1}{2}$ min precursors
- all precursors in core

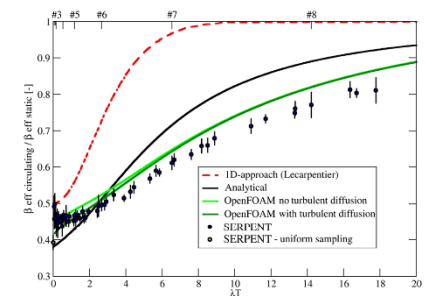
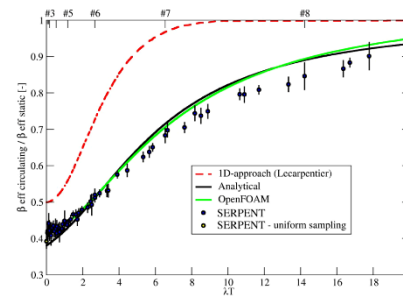
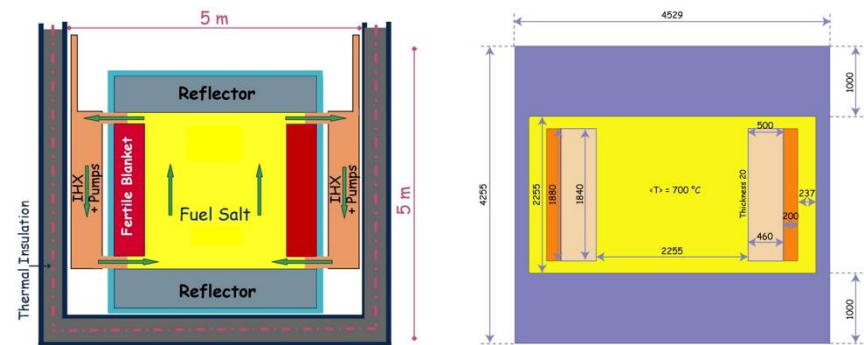
■ CIPs =>

- detection of state zones
- control and power stabilization

■ Summary

- accuracy for start-up ~ 2%
- accuracy for operation ~ 5%

Comments & illustrations



Mariya Brovchenko, Jan-Leen Kloosterman, Lelio Luzzi, Elsa Merle, Daniel Heuer, Axel Laureau, Olga Feynberg, Victor Ignatiev, Manuele Auffero, Antonio Cammi, Carlo Fiorina, Fabio Alcaro, Sandra Dulla, Piero Ravetto, Lodewijk Frima, Danny Lathouwers, Bruno Merk, Neutronic benchmark of the molten salt fast reactor in the frame of the EVOL and MARS collaborative projects, EPJ Nuclear Sci. Technol. 5 2 (2019)

LMFRs paradigm dependent

Concepts and physics

■ Burner

- Operation with “dirty Pu vector”

■ Breeder

- Breeding in blankets optimizing the spectra

■ ASTRID-like = LFR

- Objective => an exclusion of a large non-compensated reactivity
- Low reactivity swing and low CR worth

CIPs and main issues

■ Design goal => low impact \leq Pu

- Sensitivity for Q and Φ distributions \leq driven by CRs

■ TH and safety issues

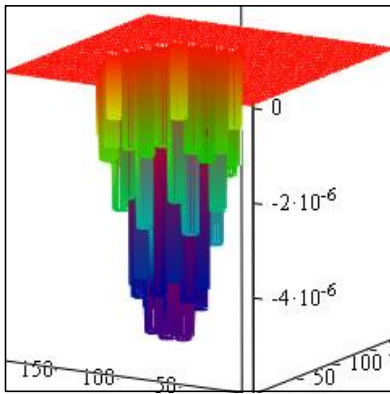
- Fine reactivity and $Q(R,Z,t)$ TA to $\rho_{MAT}(R) \leq 5-10\%$

■ Control ρ and Q and Φ by CRs

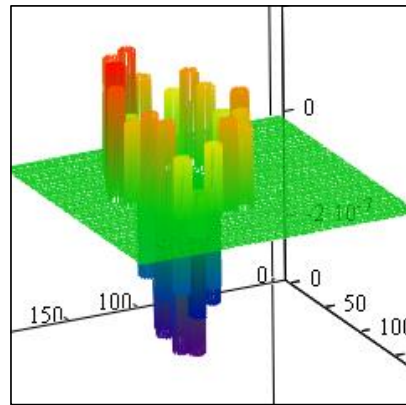
- Reactivity swing $< \$$, an associated TA better than $\$$
- TA(CRs) $< 3\%$ (influence on in-core BG)
- Replacing TA to $\Phi(x)$ by $\rho_{MAT}(R) \leq 5-10\%$

An application object for Levels 1-3 [the most penalized configuration]

Phénix sodium worth distribution

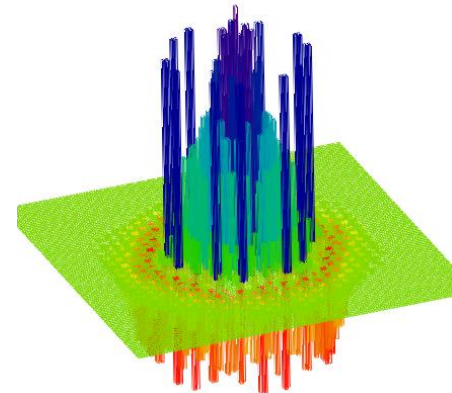


DISTR

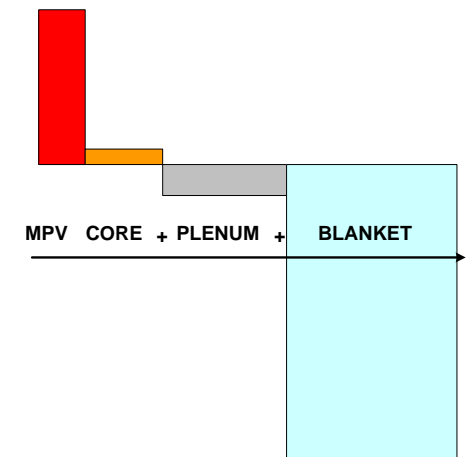
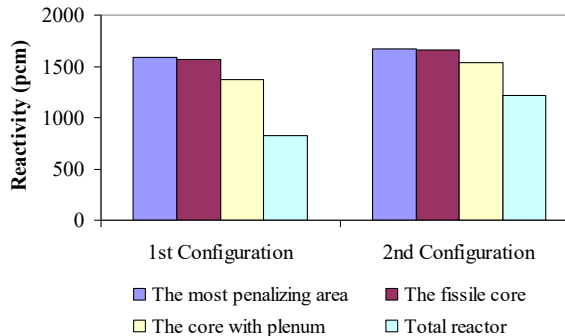
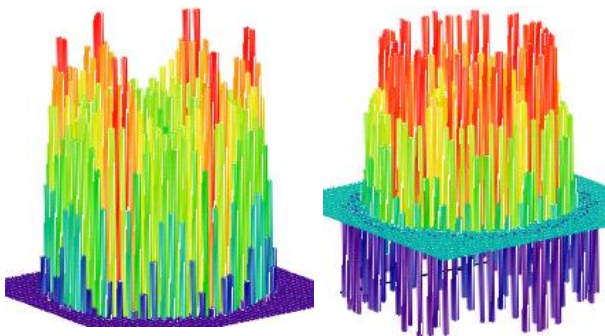


MARG

SNR-300 sodium worth distribution



Core without blankets, sodium worth distribution



LMFR EVS issue and a local worth

Facts and statements

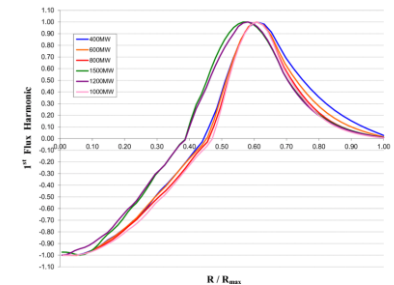
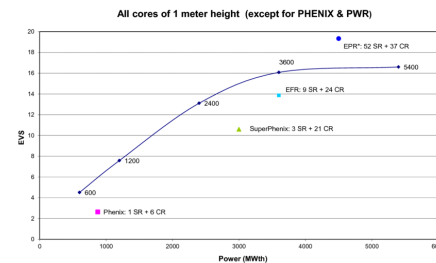
EigenValue Separation used as a criteria of reactivity measurement consistency

- ASTRID-like system should have high EVS => should be “decoupled”
- Deeply subcritical ADS => no fundamental mode => decomposition is needed

Alternative form is in coupled system

- To address the sensitivities for “local” parameters

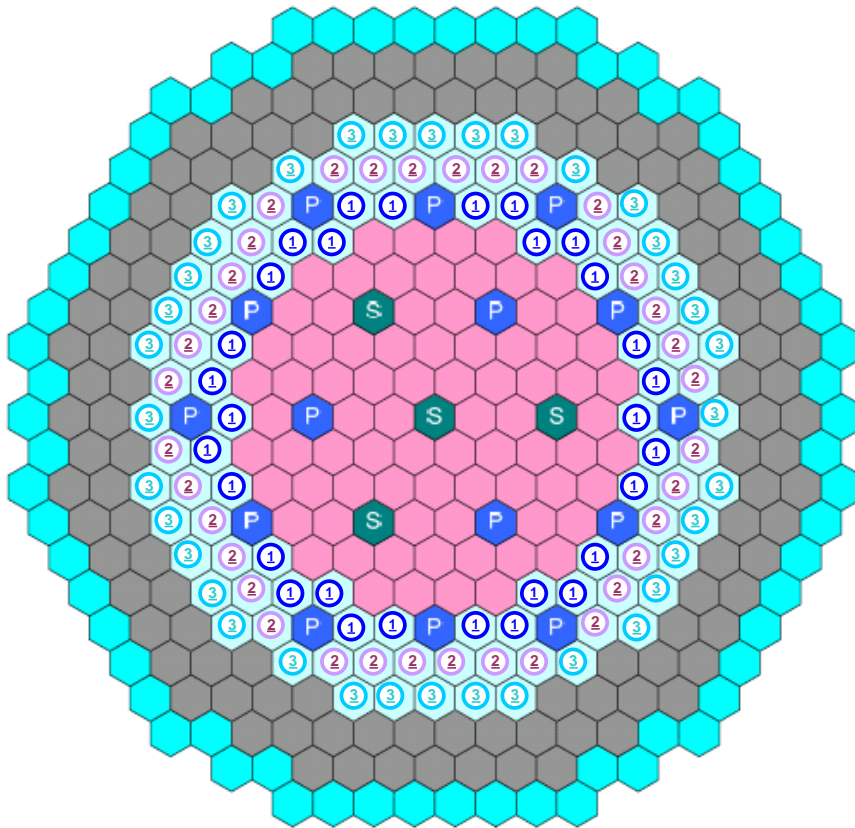
Comments



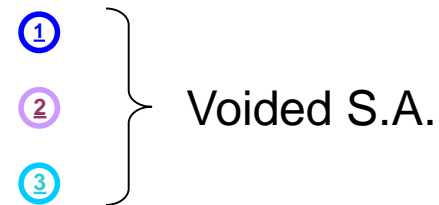
$$P(t) \cdot \Delta t = (A_1 \cdot e^{\alpha_1 \Delta t} + A_2 \cdot e^{\alpha_2 \Delta t}) \cdot \Delta t \neq A_0 \cdot e^{\alpha_0 \Delta t} \cdot \Delta t$$

$$\left\{ \begin{array}{l} \frac{dq_c}{dt} = \frac{\rho_c - \beta_c}{\Lambda_c} \cdot q_c + \frac{k_{bc}}{\Lambda_c} \cdot q_b + \sum_i \lambda_i \cdot c_{c,i} \\ \frac{dc_{c,i}}{dt} = \frac{\beta_c}{\Lambda_c} \cdot q_c - \lambda_i \cdot c_{c,i} \\ \frac{dq_b}{dt} = \frac{k_{cb}}{\Lambda_b} \cdot q_c + \frac{\rho_b - \beta_b}{\Lambda_b} \cdot q_b + \sum_i \lambda_i \cdot c_{b,i} \\ \frac{dc_{b,i}}{dt} = \frac{\beta_b}{\Lambda_b} \cdot q_b - \lambda_i \cdot c_{b,i} \end{array} \right.$$

Example: SVR in the 2-nd zone



ABR Metallic-Fuel Core

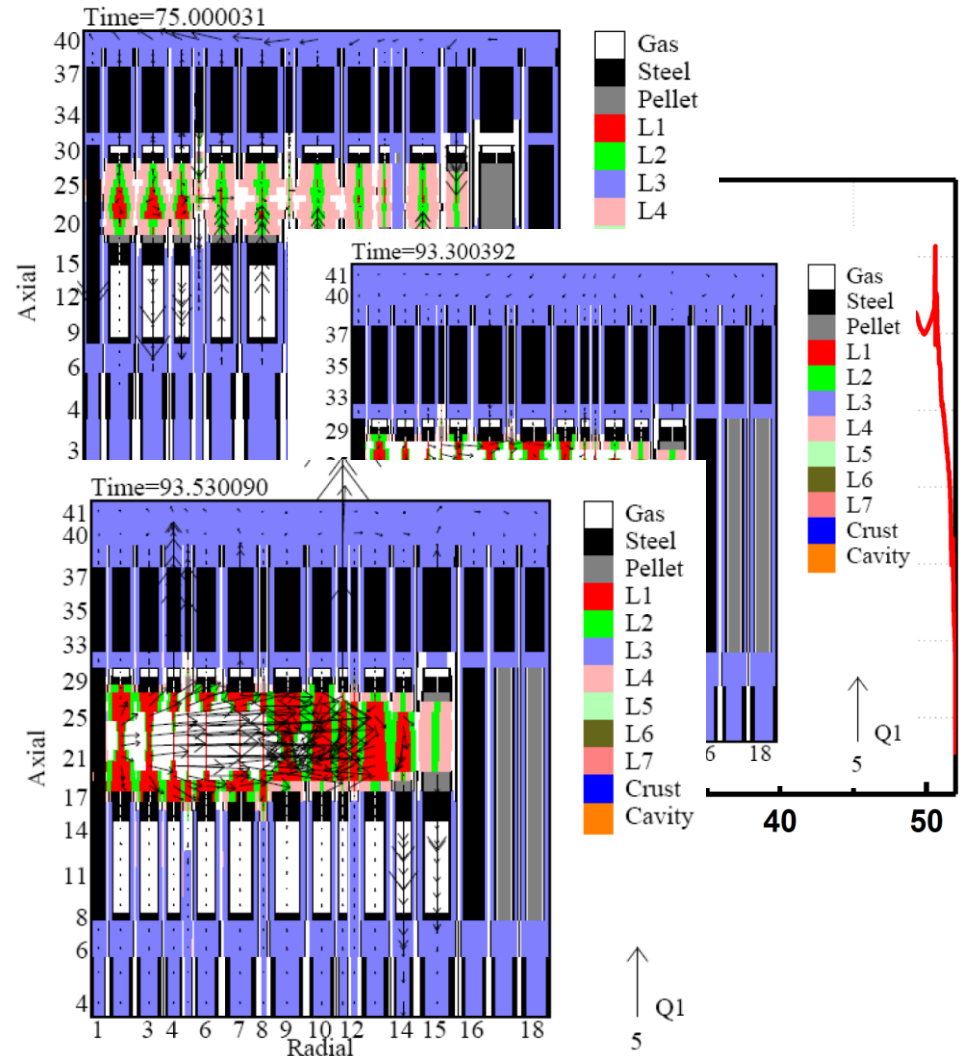
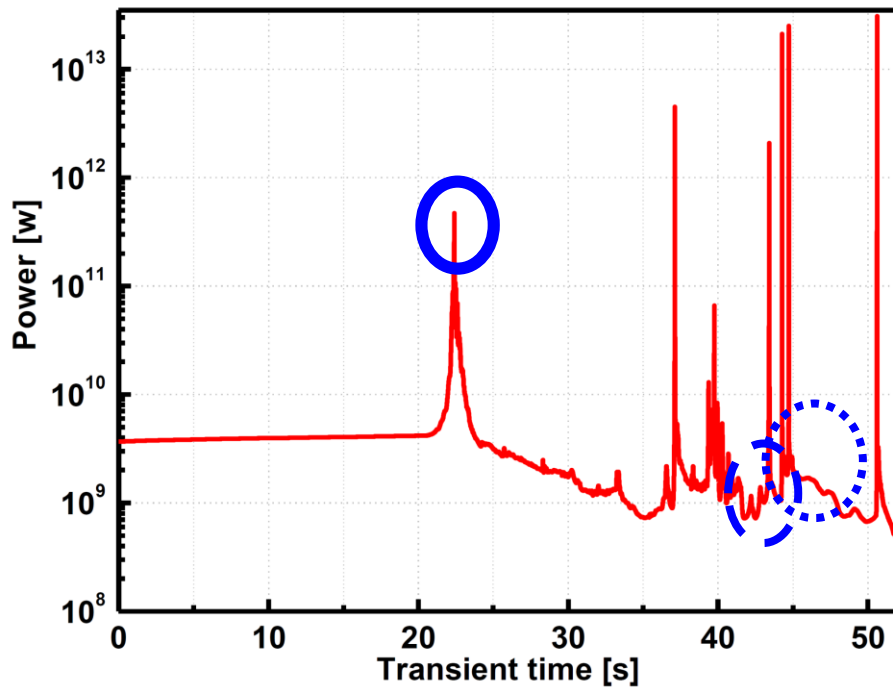


$$\Delta\rho = \sum \mathbf{a}_i \times \gamma_i + \sum \mathbf{b}_{ij} \times \gamma_i \times \gamma_j$$

γ_i is a volumetric part of void

\mathbf{a}_i , \mathbf{b}_{ij} are coefficients to be found

Accidental state concept => snapshots

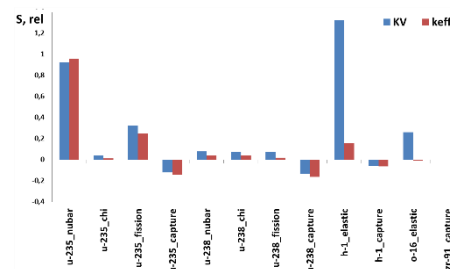
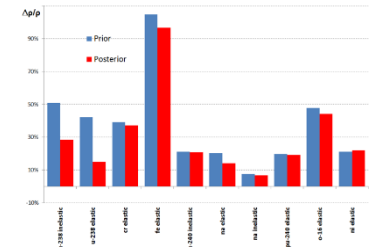
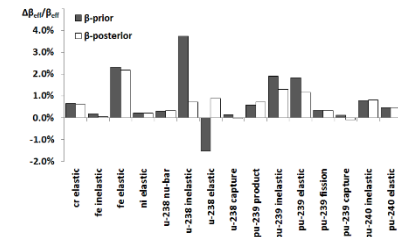
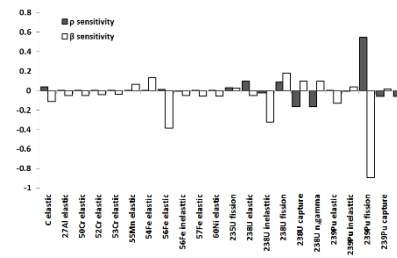


Specificity of correlated data and correlated phenomena

Application objects

- LMFR => instrumentation
- LMFR => kinetic parameters
- LMFR => subsequent accidental states
- LWRs reactivity analysis
- LWRs unflattening factors

Sensitivity \leftrightarrow uncertainty



Summary (a part of one)

Subjects

- MSR: start-up and operational regimes
- MSR: input for multi-physics
- MSR: storage tank and shut-down state
- LMFRs (izogenerator)
- LMFR instrumentation
- LMFR assembling and reloading

TA to be established

- Total and reduced beta
 $\beta_{total} \leq 3\%$, $\beta_{<min} \leq 3\%$, $\lambda_{del} \leq 7\%$
- Worth(x) (HMs, void, etc.) $\leq 10\%$
- Criticality and worth
(traditional => fp, HMs, ...)
- CRs interferences etc. $\leq 5\%$
- Local kinetic (AO specific)
- Criticality $\sim \leq 0.3 \%$

Some additional remarks

MSFR benchmark

- MSFR => $^{233}\text{U}/\text{Th}$ concept with an option of Pu/U/Th commissioning
- Reactivity, power distribution, BR and BG, kinetic parameters for circulating fuel
- Published in M. Brovchenko, Jan-Leen Kloosterman, et al, Neutronic benchmark of the molten salt fast reactor in the frame of the EVOL and MARS collaborative projects, EPJ Nuclear Sci. Technol. 5 2 (2019)

Available data

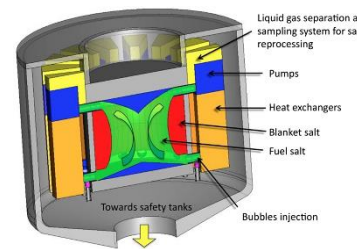
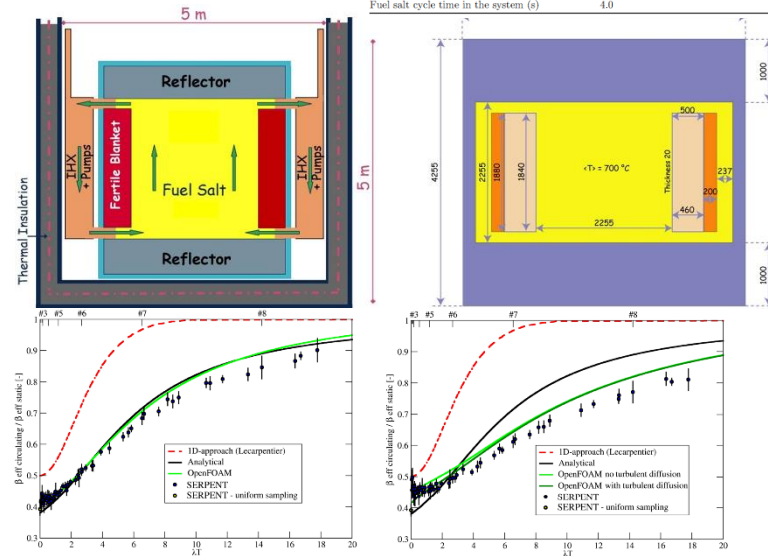
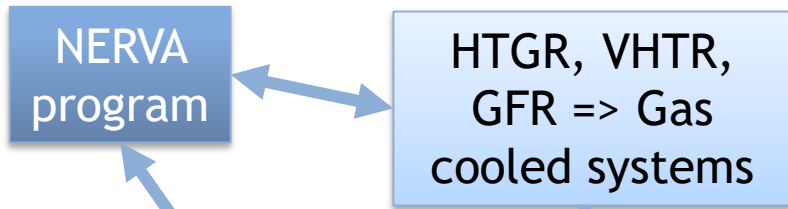


Table 3. Characteristics of the MSFR simulated in the neutronics benchmark.

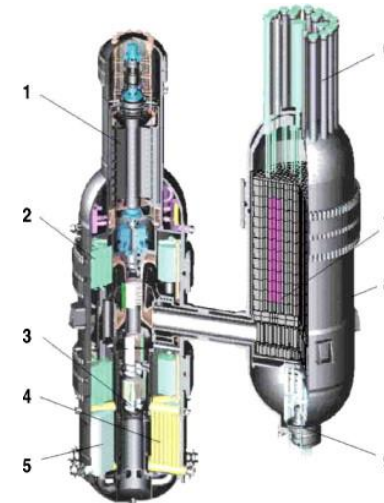
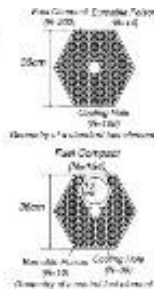
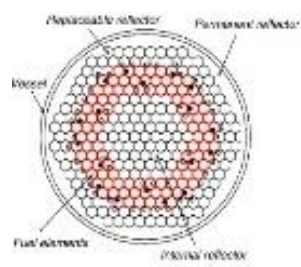
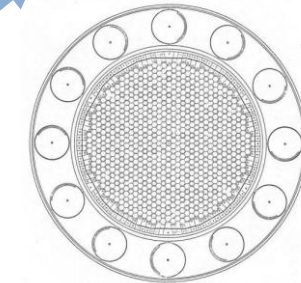
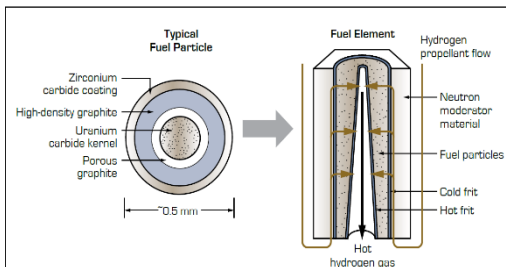
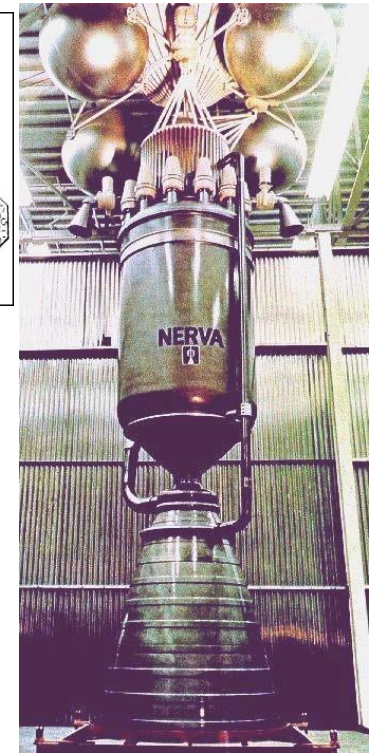
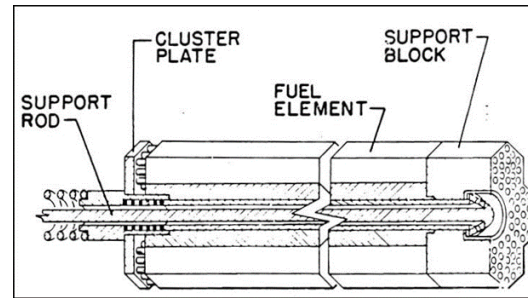
Thermal power (MWth)	3000		
Electric power (MWe)	1500		
Fuel molten salt initial composition (mol%)	LF-ThF ₇ - ²³³ UF ₄ or LF-ThF ₇ -(Pu-Ma)F ₃ with 77.5% LF		
Fertile blanket molten salt initial composition (mol%)	LF-ThF ₇ (77.5-22.5%)		
Melting point (°C)	565		
Inlet/outlet operating temperature (°C)	650-750		
Initial inventory (kg)			
	²³³ U-started MSFR	TRU-started MSFR	
Th	38 300	30 600	Th
	²³⁵ U		Actinide
			Pu
			Np
			Am
			Cm
			11 200
			800
			680
			115
Density (g/cm ³)	4.1249		
Dilatation coefficient (g/(cm ³ K)) [29]	8.82×10^{-4}		
Core dimensions (m)			
	Radius: 1.1275		
	Height: 2.255		
Fuel salt volume (m ³)	18		
	9 out of the core		
	9 in the core		
Blanket salt volume (m ³)	7.3		
Fuel salt cycle time in the system (s)	4.0		



Technological families and “common mode” issues



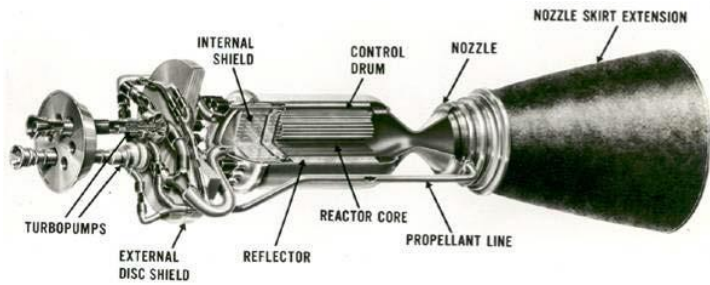
Gas leaks



- 1 – Generator
- 2 – Recuperator
- 3 – Turbocompressor
- 4 – Intercooler
- 5 – Precooler
- 6 – Control Rod Drive
- 7 – Core
- 8 – Vessel System
- 9 – Reactor Shutdown Cooling System

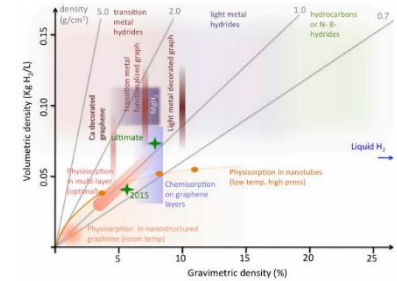
The Nuclear Engine for Rocket Vehicle Application (NERVA)

Nuclear Thermal Propulsion (NTP)

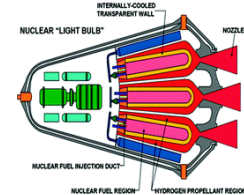
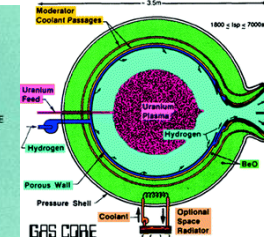
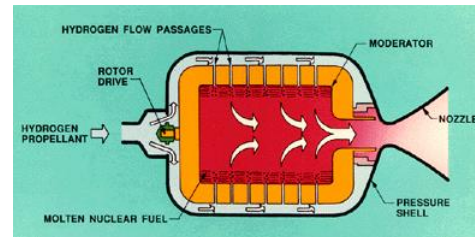
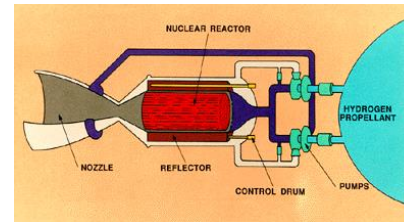
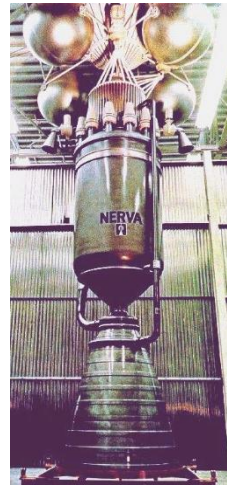
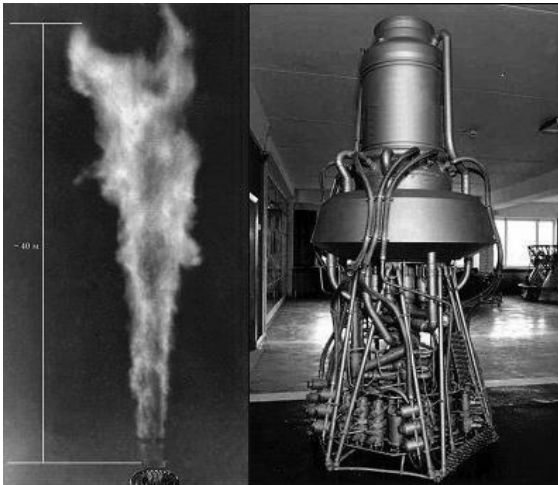
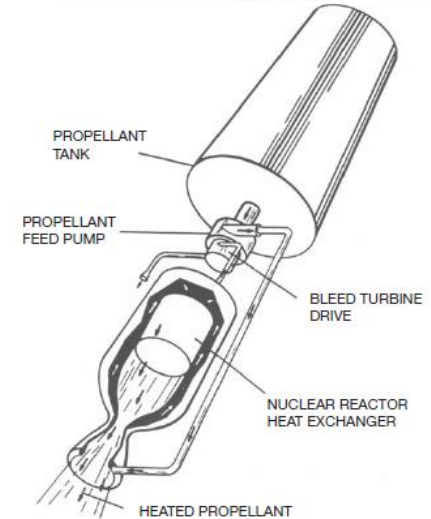


$$I_{sp} = \frac{F}{\dot{W}} = \frac{V_j}{g}$$

$$F = \frac{\dot{W}}{g} V_{ex} + (p_e - p_o) A_e$$



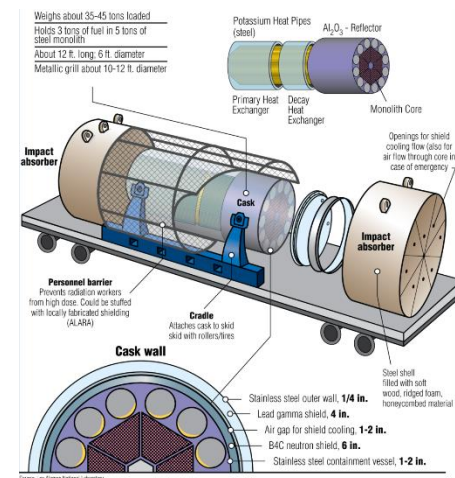
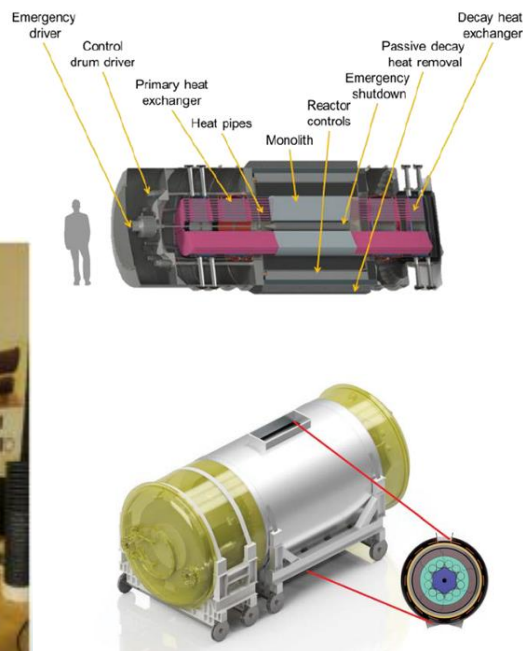
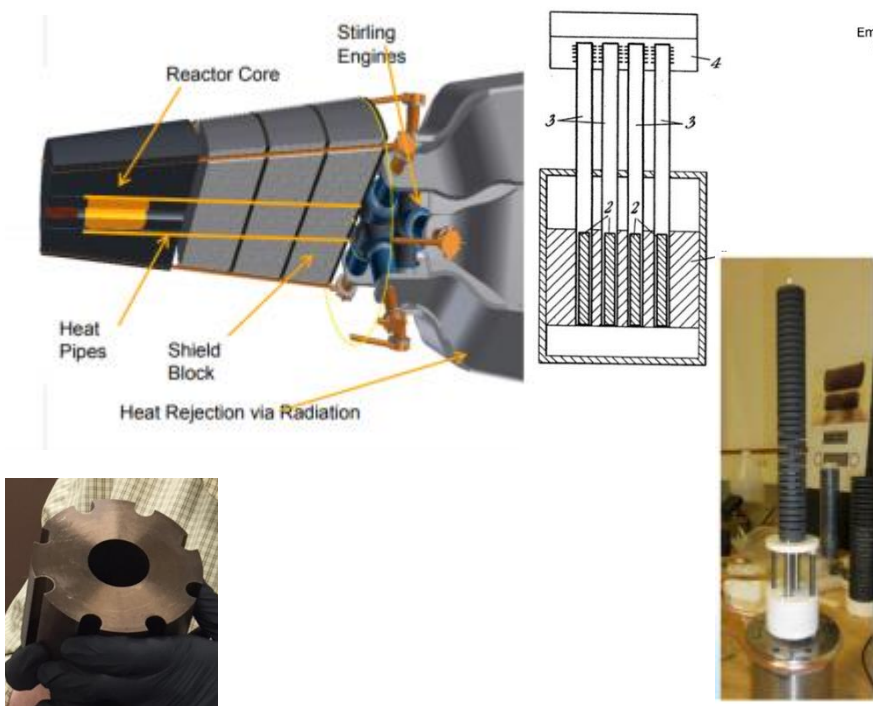
Propulsion	Specific energy (J/kg)	Specific impulse (s)
Chemical, $H_2(g) + 1/2O_2(g) \rightarrow H_2O(g)$	1.3×10^7	<520
Nuclear, fission of ^{235}U	8.8×10^{13}	800÷9000



Technological families and “common mode” issues

Kilopower: KRUSTY etc.

Micro power heat pipe systems: eVinci etc

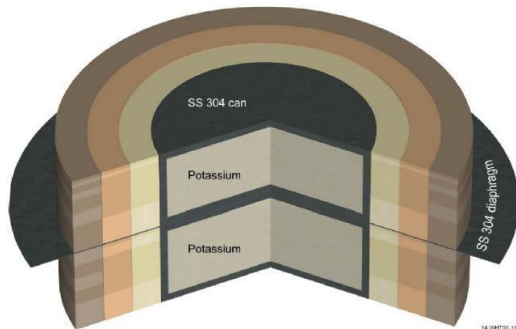
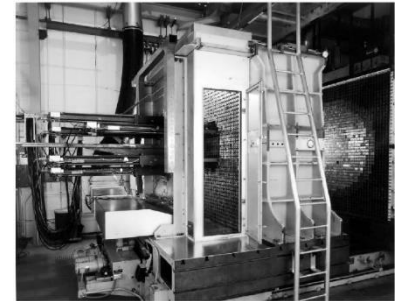
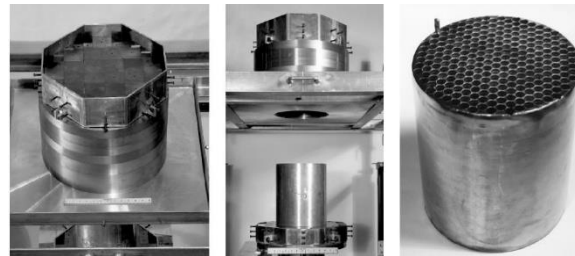
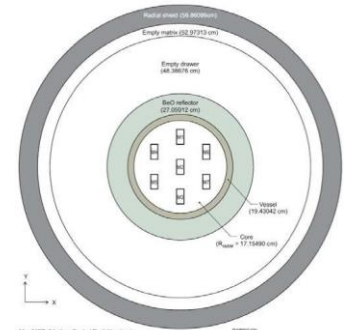
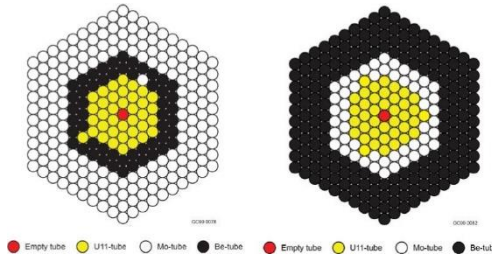
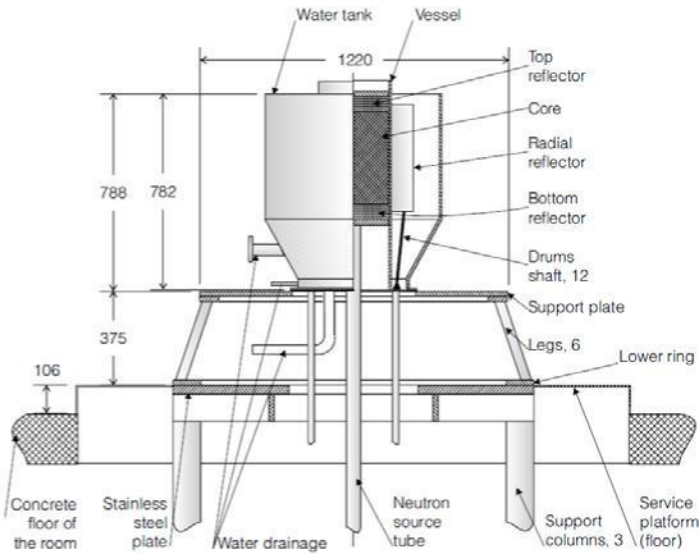


the Kilowatt Reactor Utilizing Stirling Technology, or KRUSTY

Thank you for your time

Questions?

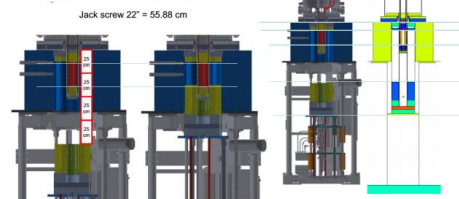
Data preservation: IRPhE collection



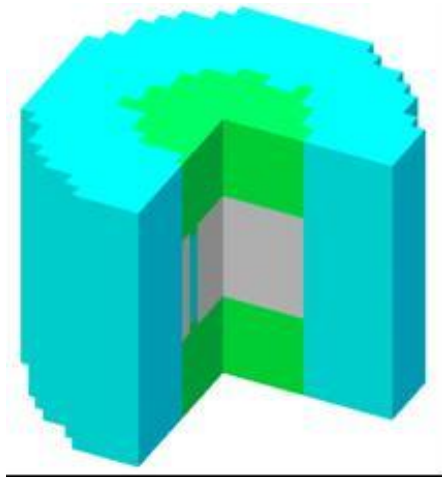
KRUSTY is ongoing

The fixed reference point consists of an acrylic scale permanently attached to the C-core support structure. The reference point is located 38 in before the upper core support structure. The offset for 3 in of hydrolic was used and 23 in of support tower before the top of the lower experimental load contains the upper core support structure. The 28 in of separation between each core is ready for the lower experimental component.

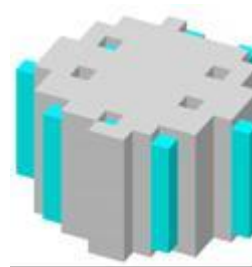
The total lifting capacity of the three jacks is approximately 22,000 lb and the jacks have a total load capacity of 22 in. The maximum load to be placed on the plates is limited to 7,000 lb.



Decomposition of SNEAK 7A Model

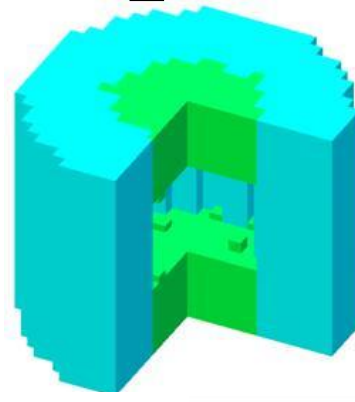
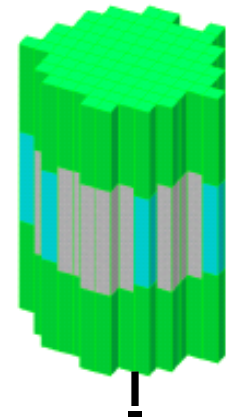


C-R



Core

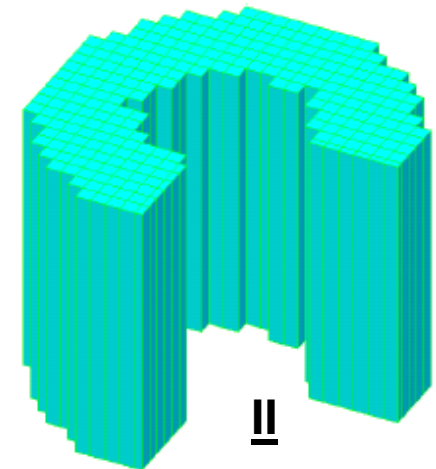
I-II



Reflector

before

after



	C-R	I-II
β_{rec} , pcm	412.9	411.4
$\Delta\beta_{exp}/\beta_{Cf}$ %	-4.6	-4.6
$\Delta\beta_{noise}/\beta_{Cf}$ %	-0.02	-0,39